



INSTALLATION INSTRUCTION FOR PART 993-184

GL1100/1200 Saddlebag Bent Rails

Read instruction thoroughly before installing. **DRILLING REQUIRED.**

1. Place bike on center stand.
2. Place masking tape on feet of rail to prevent scratches on the saddlebags. Position saddlebag rails on saddlebag to mark for drilling.
3. When positioning the rail, carefully move the rail back and forth until proper alignment is achieved and there is no interference with the saddlebag latch.
4. Mark position for drilling holes on a piece of masking tape placed on the saddlebag under each leg.
5. Drill a 6mm hole.
6. Remove tape from rail and clean the saddlebag if necessary.
7. Attach the rail with the hardware included from the inside of the saddlebag lid.
8. Repeat on other side.

