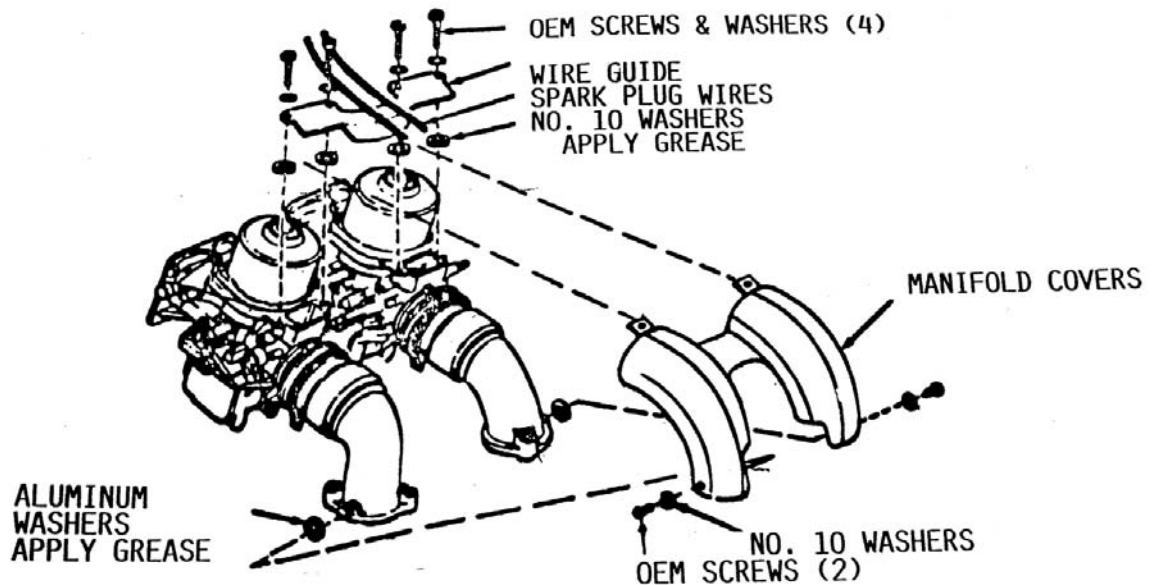




## Instructions for Part 523-162 GL1100 Manifold Cover



**Note:** Read instructions carefully before installing.

1. Start with right side. Remove (2) screws and washers from each manifold tube base. NOTE: Save this hardware it will be reused.
2. Remove (4) screws and washers that hold chrome wire guide to carbs.
3. Apply a small amount of grease to the No. 10 washers (4). This will help to hold them in place on installation.
4. Place the No. 10 washers over the threaded holes in the carb base.
5. Reinstall the OEM wire guide and carefully insert 20 mm screws and lock washers. NOTE: The screws DO NOT go through the tube on the manifold covers.
6. Sandwich the tabs on the manifold cover between the carb top and the wire guide. Finger tight the screws. NOTE: Route spark plug wires OVER THE TOP of the wire guide.
7. Lift bottom of manifold cover and insert aluminum washers removed in step 1. Put smooth of washers toward manifold. You may have to use small amount of grease on these washers also to position them.
8. Position manifold cover and reinstall (2) OEM screws removed in step 1
9. REPEAT STEPS FOR THE OTHER SIDE.

**WARNING:** Before riding, recheck cover alignment and screw tightness. Check throttle operation for interference from spark plug wire.