



## INSTRUCTIONS FOR PART 45-8731 CHROME REAR SIDE COVERS Fits All GL1500

Read instructions thoroughly before installing.

1. Place bike on center stand.
2. Remove the old rear side covers per service manual instructions. The left and right hand side covers have 3 bosses that fit into corresponding rubber holes in the frame. When removing a side cover, work the cover carefully out of the rubber holes to prevent the cover from cracking. Figure 1.
3. Replace old grommets with those provided. Included are 4 small oval, 2 large oval and 2 round grommets. Each side of the bike takes 2 small oval, 1 large oval and 1 round. Use grommets as shown in figure 2. Before inserting the new grommets, use lubricant inside the holes to make it easier to put on the new grommets the side cover. This will also help ease the new side cover on to the bike.
4. Install the new chrome side cover.



Figure 1

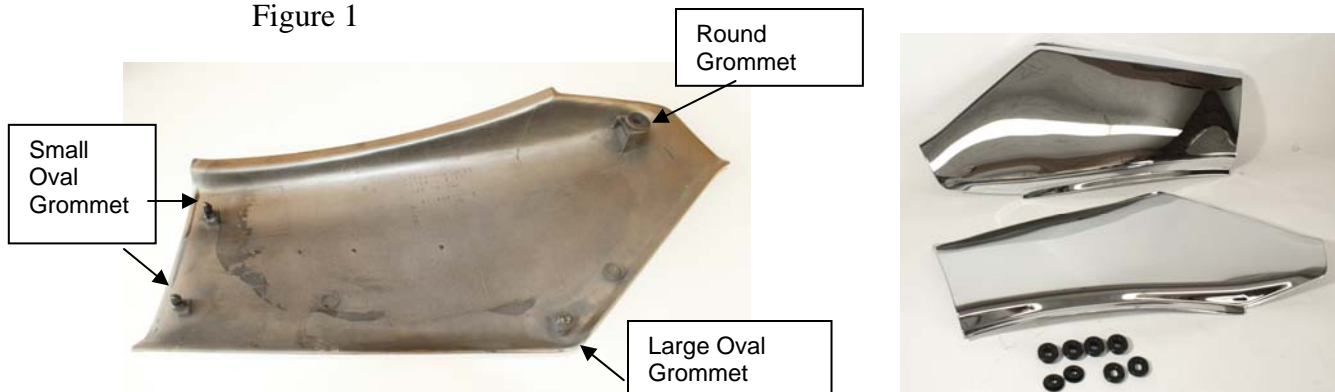


Figure 2