



INSTRUCTIONS FOR PART 45-1252N
GL1800 WINDSHIELD VENT

Note: Read instructions thoroughly before installing. Drilling required.

NOTE: CAUTION is required when drilling and cutting to prevent cracking and scratching the windshield material. A professional glass service is highly recommended for this purpose. Should you attempt to install the windshield vent on your own, follow the instructions below. Add On Inc. will not be held liable or responsible for any damage to the windshield.

1. Place bike on center stand.
2. Cut out the template provided and center on windshield approximately 2 ¾" above the tint line. Tape the template to windshield using masking tape. Use enough masking tape to cover the area to be cut out to prevent scratching. If using a power sabre saw to cut the pattern out, put masking tape on the foot to prevent scratching the windshield. Drill the four corners using a sharp power sabre saw, electric drill (using a 7/16" drill bit), and or hack saw.
3. Smooth cut edges with sand paper.
3. Install the vent. The two pieces will snap together in the windshield. Use chrome screws provided to secure vent in the windshield.

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TEMPLATE