



18673-817K GL1800 BACKREST WITH OUTSIDE MOUNT INSTRUCTIONS

Note:

- **READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING**
- **Use an anti-seize or grease on all threads before installing these bolts.**

1. Place bike on center stand.
 2. Remove the allen head bolts that fasten the passenger handrails to the seat (two on each side). Leave the handrails in place, but set the bolts aside.
 3. Fasten the left mount assembly to the seat as shown, using the 8 x 90 MM bolt, flat washer and spacer in the front hole and 8 x 100 MM bolt, flat washer and spacer in the rear hole. Repeat this for the other side. (Leave all hardware loose for now.)
 4. Separate the two halves of the tube sleeves and then slide them, snap-end first, onto the backrest tube. Rejoin them at the center with the snaps
 5. Fasten the pivot bracket to the backrest pad with the screws provided.
 6. Fasten the pad assembly to the metal tongue on the backrest tube, using the 2 3/4" bolt and nylock nut provided. Tighten this bolt just enough to allow the pad to pivot freely. (This allows the pad to conform to the angle of your back at all times.)
 7. Slightly loosen, but do not remove the two adjustable knobs. Slide the assembled backrest tube ends into the mounts. Tighten the adjustable knobs till snug.
 8. After the backrest assembly is installed into the mounts, now tighten the hardware.
- Warning – Max torque is 14-16 foot-pounds.

Note:

- Now that the backrest is installed, recheck the tightness of the two 1/4" pivot bolts. The top bolt should be tightened so the pad moves freely, while the bottom bolt should be snug enough to keep the pad from falling forward, yet allow the pad to swing forward for ease of passenger boarding.
- To adjust the backrest, loosen the two adjustment knobs and slide the tube for and aft to suit your riding style. This is easily accomplished while sitting on the bike. Once you have found a comfortable position, just retighten the adjustment knobs. Warning – Never attempt to move or adjust the backrest while riding.
- If for some reason you remove the adjustment knobs from the mount assemblies, be careful not to lose the plastic collars that fit inside. The backrest tube will not lock in place if either of these collars is missing.

